

Auto configuration

Materialeigenschaften

Extruder

Overview

- Extrusion Multiplier
- Extrusion Width

Ooze Control

- Retraction Distance
- Extra Restart Distance
- Retraction Vertical Lift
- Retraction Speed
- Coast at End
 - Coasting Distance
- Wipe Nozzle
 - Wipe Distance

Layer

First Layer Settings

- First Layer Width
- First Layer Speed

Temperature

- Extruder Temperature
- Bed Temperature

Cooling

- Fan Speed

Speed Overrides

- Adjust printing speed for layers below
- Allow speed reductions down to

Fan Overrides

- Increase fan speed for layers below
- Maximum cooling fan speed
- Bridging fan speed override

Other

Filament Properties

- Filament diameter
- Filament price
- Filament density

Bridging

- Unsupported area threshold
- Extra inflation distance
- Bridging extrusion multiplier
- Bridging speed multiplier

Qualitätseigenschaften

Layer

Layer Settings

- Primary Layer Height
- Top Solid Layers
- Bottom Solid Layers
- Outline/Perimeter Shells

First Layer Settings

- First Layer Height

Infill

- Interior Fill Percentage

Other

Speeds

- Default Printing Speed